

## ABSTRACT OF THE INVENTION

A machine process for the manufacture of an easy-open device for a "Flow Pack" package made of a packaging film having longitudinal seams and a transverse closure and a detachable strip which is manually grasped to open the package, and during manufacture the strip being attached transversely to the machine direction on the internal face of the packaging film, and a through cut made on the packaging film in alignment with one of the ends of the detachable strip to generate a tear area.